

Programmable Logic Controllers 4th Edition Answers

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Programmable Logic Controllers (PLC) Programmable logic controllers are now the most widely used industrial process control technology. A programmable logic controller (PLC) is an industrial grade computer that is capable of being programmed to perform control functions. The programmable controller has eliminated much of the hardwiring associated with conventional relay control circuits.

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Also known as PLCs, these controllers combine the functionality of a relay, timer relay, and switch in one unit, so you can program complex automation jobs. All have two types of delayed start (delay-on-make) and two types of delayed switch-off (delay-on-break) timing functions. Program these controllers by connecting them to a computer and installing the required software (sold separately).

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A programmable logic controller (PLC) or programmable controller is an industrial digital computer which has been ruggedized and adapted for the control of manufacturing processes, such as assembly lines, or robotic devices, or any activity that requires high reliability, ease of programming and process fault diagnosis. PLCs can range from small modular devices with tens of inputs and outputs ...