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This book examines the requirements, risks, and solutions to improve the security and quality of complex cyber-physical systems (C-CPS),

such as production systems, power plants, and airplanes, in order to ascertain whether it is possible to protect engineering organizations against cyber threats and to ensure engineering project quality. The book consists of three parts that logically build upon each other. Part I "Product Engineering of Complex Cyber-Physical Systems" discusses the structure and behavior of engineering organizations producing complex cyber-physical systems, providing insights into processes and engineering activities, and highlighting the requirements and border conditions for secure and high-quality engineering. Part II "Engineering Quality Improvement" addresses quality improvements with a focus on engineering data generation, exchange, aggregation, and use within an engineering organization, and the need for proper data modeling and engineering-result validation. Lastly, Part III "Engineering Security Improvement" considers security aspects concerning C-CPS engineering, including engineering organizations' security assessments and engineering data management, security concepts and technologies that may be leveraged to mitigate the manipulation of engineering data, as well as design and run-time aspects of secure complex cyber-physical systems. The book is intended for several target groups: it enables computer scientists to identify research issues related to the development of new methods, architectures, and technologies for improving quality and security in multi-disciplinary engineering, pushing forward the current state of the art. It also allows researchers involved in the engineering of C-CPS to gain a better understanding of the challenges and requirements of multi-disciplinary engineering that will guide them in their future research and development activities. Lastly, it offers practicing engineers and managers with engineering backgrounds insights into the benefits and limitations of applicable methods, architectures, and technologies for selected use cases.

The Manual of Tests and Criteria contains criteria, test methods and procedures to be used for classification of dangerous goods according to the provisions of Parts 2 and 3 of the United Nations Recommendations on the Transport of Dangerous Goods, Model Regulations, as well as of chemicals presenting physical hazards according to the Globally Harmonized System of Classification and Labelling of Chemicals (GHS). As a consequence, it supplements also national or international regulations which are derived from the United Nations Recommendations on the Transport of Dangerous Goods or the GHS. At its ninth session (7 December 2018), the Committee adopted a set of amendments to the sixth revised edition of the Manual as amended by Amendment 1. This seventh revised edition takes account of these amendments. In addition, noting that the work to facilitate the use of the Manual in the context of the GHS had been completed, the Committee considered that the reference to the "Recommendations on the Transport of Dangerous Goods" in the title of the Manual was no longer appropriate, and decided that from now on, the Manual should be entitled "Manual of Tests and Criteria".

Computer Numerical Control (CNC) controllers are high value-added products counting for over 30% of the price of machine tools. The development of CNC technology depends on the integration of technologies from many different industries, and requires strategic long-term support. "Theory and Design of CNC Systems" covers the elements of control, the design of control systems, and modern open-architecture control systems. Topics covered include Numerical Control Kernel (NCK) design of CNC, Programmable Logic Control (PLC), and the Man-Machine Interface (MMI), as well as the major modules for the development of conversational programming methods. The concepts and primary elements of STEP-NC are also introduced. A collaboration of several authors with considerable experience in CNC development, education, and research, this highly focused textbook on the principles and development technologies of CNC controllers can also be used as a guide for those working on CNC development in industry.

The papers in this volume reflect the current research and development of advanced manufacturing software. They may be categorized as follows: New Concepts towards CIM, Product Realization through Product/Process Modelling, Intelligent Management and Control of Manufacturing Activities, and Development of CIM Systems.

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