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LNS quickload freezes on initialization routine  
the company i work for has just got an LNS Eco Load with an doosan lynx 220lm 2nd hand and i'm having trouble with the eco load. the bar stop sub program works with out the m51 code put in the chuck opens and closes and carries on with the program but when i put the m51 in to operate the bar feeder the bar stop positions its self, the chuck opens and the bar feeds in but the chuck will not ...

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LNS has developed a proprietary database and data transfer system that enables a turning machine and an LNS barfeed to share real-time information. This capability means that, among other things, the barfeed and turning machine can analyze material usage, and then the turning machine can search your production schedule, find another part that can be made from the remaining material, and change ...

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Hello, we have a LNS QuickLoad Servo 65 connected to our Mori NT1000 and we are having some weird issues with it. When loading a new bar from the magazine the feeder doesn't push it to the right top cut position, but instead the wrong end of the bar always stops at the same position, despite the length of the actual bar. So the thing works only if we use the same length of bar. We have had the ...

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Still Notorious, Radical, and Revolutionary 50 Years Later. A survival guide from one of the greatest creative organizers of the 20th century--now with a new foreword by co-conspirator, Lisa Fithian. Throughout the 1960's and 70's, Abbie Hoffman criss-crossed the country, ferreting out alternative ways of getting by in America--some illegal and all radical. Causing scandals with its advice on how to Survive!, Fight!, and Liberate! in the "prison that is Amerika," *Steal This Book* is a revolutionary's manual to running a guerilla movement, as well as getting free food, housing, transportation, medical care, and more. This anniversary edition gives a new generation an insider's view into the movements of the sixties and seventies. While many of the holes in the system that Abbie exposed have since been plugged, the spirit of revolution, the dedication to opposing injustice, and the passion of creative activism continue to inspire today.

This open access book offers a summary of the development of Digital Earth over the past twenty years. By reviewing the initial vision of Digital Earth, the evolution of that vision, the relevant key technologies, and the role of Digital Earth in helping people respond to global challenges, this publication reveals how and why Digital Earth is becoming vital for acquiring, processing, analysing and mining the rapidly growing volume of global data sets about the Earth. The main aspects of Digital Earth covered here include: Digital Earth platforms, remote sensing and navigation satellites, processing and visualizing geospatial information, geospatial information infrastructures, big data and cloud computing, transformation and zooming, artificial intelligence, Internet of Things, and social media. Moreover, the book covers in detail the multi-layered/multi-faceted roles of Digital Earth in response to sustainable development goals, climate changes, and mitigating disasters, the applications of Digital Earth (such as digital city and digital heritage), the citizen science in support of Digital Earth, the economic value of Digital Earth, and so on. This book also reviews the regional and national development of Digital Earth around the world, and discusses the role and effect of education and ethics. Lastly, it concludes with a summary of the challenges and forecasts the future trends of Digital Earth. By sharing case studies and a broad range of general and scientific insights into the science and technology of Digital Earth, this book offers an essential introduction for an ever-growing international audience.

Perkins, a former chief economist at a Boston strategic-consulting firm, confesses he was an "economic hit man" for 10 years, helping U.S. intelligence agencies and multinationals cajole and blackmail foreign leaders into serving U.S. foreign policy and awarding lucrative contracts to American business.

This series of comprehensive manuals gives the home mechanic an in-depth look at specific areas of auto repair.

The most complete guide of its kind, this is the standard handbook for chemical and process engineers. All new material on fluid flow, long pipe, fractionators, separators and accumulators, cooling towers, gas treating, blending, troubleshooting field cases, gas solubility, and density of irregular solids. This substantial addition of material will also include conversion tables and a new appendix, "Shortcut Equipment Design Methods."This convenient volume helps solve field engineering problems with its hundreds of common sense techniques, shortcuts, and calculations. Here, in a compact, easy-to-use format, are practical tips, handy formulas, correlations, curves, charts, tables, and shortcut methods that will save engineers valuable time and effort. Hundreds of common sense techniques and calculations help users quickly and accurately solve day-to-day design, operations, and equipment problems.

The oceans cover 70% of the terrestrial surface, and exert a pervasive influence on the Earth's environment but their nature is poorly recognized. Knowing the ocean's role deeply and understanding the complex, physical, biological, chemical and geological systems operating within it represent a major challenge to scientists today. Seafloor observatories offer scientists new opportunities to study multiple, interrelated natural phenomena over time scales ranging from seconds to decades, from episodic to global and long-term processes. Seafloor Observatories poses the important and apparently simple question, "How can continuous and reliable monitoring at the seafloor by means of Seafloor Observatories extend exploration and improve knowledge of our planet?" The book leads the reader through: the present scientific challenges to be addressed with seafloor observatories the technical solutions for their architecture an excursus on worldwide ongoing projects and programmes some relevant scientific multidisciplinary results and a presentation of new and interesting long-term perspectives for the coming years. Current results will yield significant improvements and exert a strong impact not only on our present knowledge of our planet but also on human evolution.

Make power deregulation work for you With deregulation, the vast pool of power customers is up for grabs. As a utility, are you ready to compete? As a customer, are you ready to choose? In *Power Quality Primer*, Barry Kennedy gives you specifically designed, ahead-of-the-curve methods. Utilities will learn how to: Plan successful competitive strategies for every aspect of the business Market proactive solutions to customers before needs arise Improve transmission and distribution system quality, efficiency, and power factor performance Eliminate technical problems such as over-voltages and poor grounding Design and deliver effective simulations Build customer-winning, customer-keeping quality, quality control, and service into all facets of your enterprise As a customer, you'll learn how to pick the utility that meets your power quality needs...solve your own power quality problems and find cost-effective solutions...and perform your own power quality survey

Lonely because he is the only mouse in the church, Arthur asks all the town mice to join him. Unfortunately the congregation aren't so welcoming. But all is not lost when a robber tries to steal the church candlesticks, the mice foil his plans and win back their home.

A comprehensive, best practices resource for public health and healthcare practitioners and students interested in humanitarian emergencies.

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